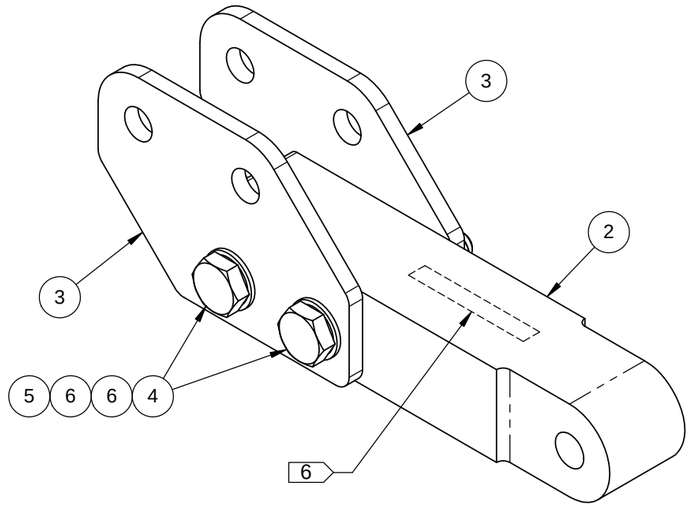
ITEM	QTY -041	P/N	DESCRIPTION
1	X	**D4150-041**	**ATTACHMENT ARM ASSY**
2	1	D4150-1	ARM
3	2	D4150-3	ARM PLATE
4	2	AN3C13A	BOLT
5	2	MS21043-3	NUT
6	4	NAS1149C0332R	WASHER



D4150-041 ATTACHMENT ARM ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4150-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.84 lbs

REV.	DESCRIPTION	BY	DATE
PC1	2.750 WAS 2.907 (ZN C6-2)	RF	13.03.15
B	REPLACED QTY(3) MS20615-4M20 WITH QTY(2) EACH AN3C13A, MS21043-3 AND QTY(4) NAS1149C0332R WASHER (ZN D3-1); ∅0.191 2 PL REPLACES ∅0.129 3 PL (ZN C6-2, C7-2, B4-3 & B5-3). REASON: SEE TR-D350-607-2 REV. B.	MB	10.07.08
A	NEW ISSUE	MB	10.06.18

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. D4150 REV. PC1 SHEET 1 OF 3
MFG. APPR.		
APPROVED		TITLE ATTACHMENT ARM ASSY SCALE NTS
DE APPR.		
DATE	13.03.15	

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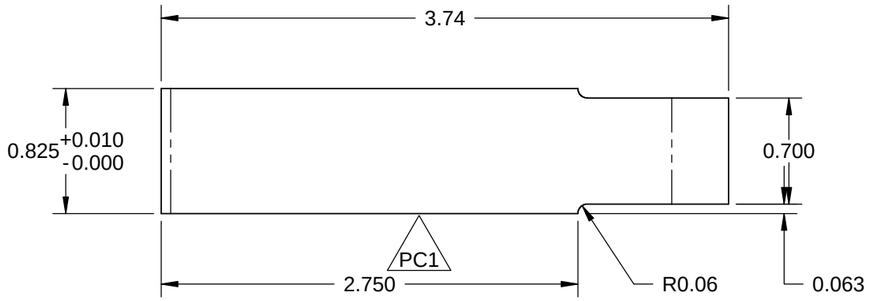

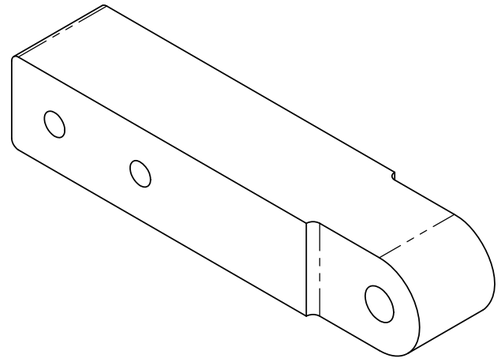

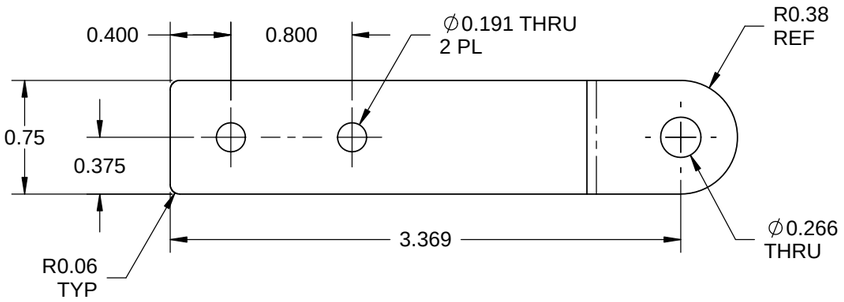

D4150-1 ARM

NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276
REF DART SPEC M304B OR M303B
2) FINISH: NONE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.60 lbs

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. D4150 REV. PC1 SHEET 2 OF 3
MFG. APPR.		
APPROVED		TITLE ATTACHMENT ARM ASSY SCALE NTS
DE APPR.		
DATE	13.03.15	

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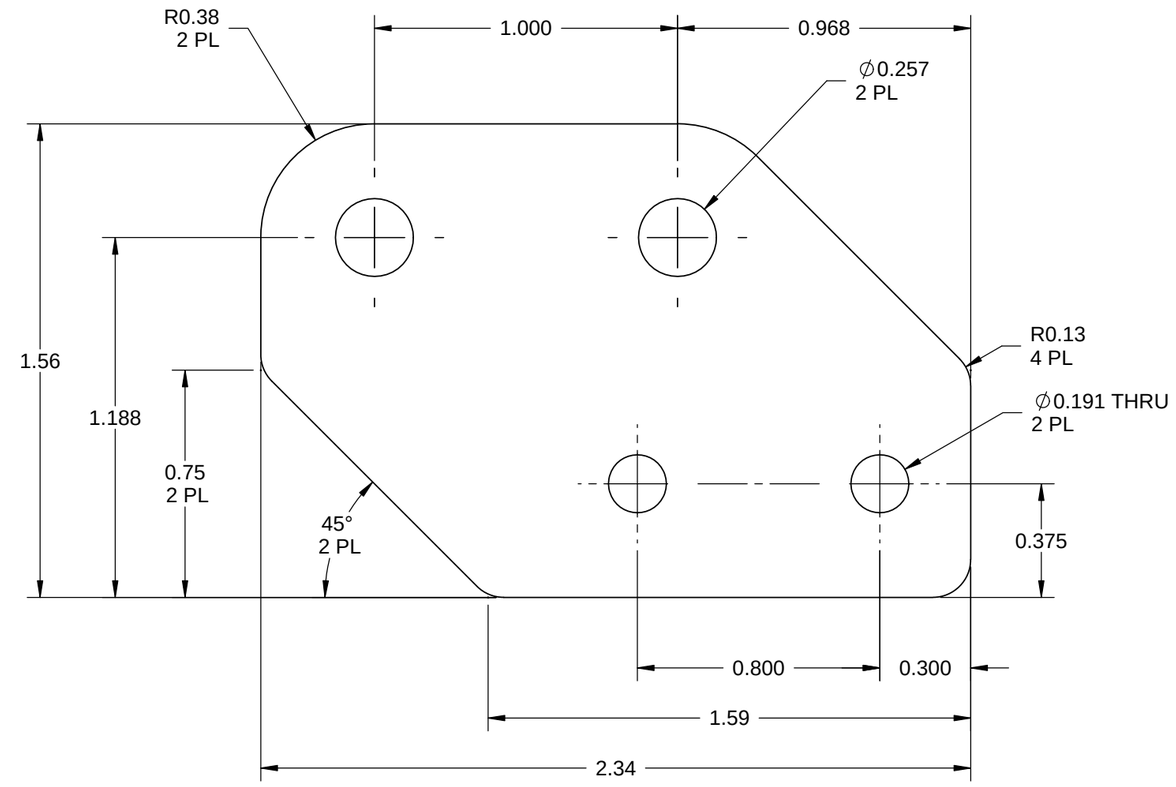

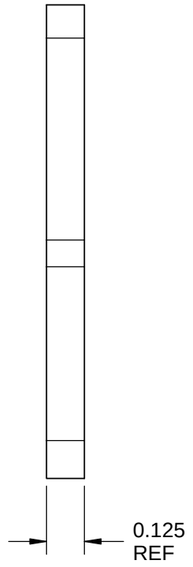

D4150-3 ARM PLATE

NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL 0.125" THICK SHEET ANNEALED 2B FINISH,
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S11GA OR M303S11GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.10 lbs

DESIGN		**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO. D4150 REV. PC1 SHEET 3 OF 3
MFG. APPR.		
APPROVED		TITLE ATTACHMENT ARM ASSY SCALE NTS
DE APPR.		
DATE	13.03.15	

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